



► **FARM AND INDUSTRIAL TYRES**



- Product range
- Tyre size availability
- Load and inflation tables
- Size conversion information
- Safety, service and maintenance advice

## Introduction

Goodyear maintains a wide product offering of agricultural and industrial tyres in radial and bias construction for the original equipment and replacement market.

A full range global supplier for over 100 years Goodyear has a long tradition and a wealth of tyre expertise in the agricultural and industrial industry.

Backed by specially trained technicians and engineers, Goodyear's research and development continues to develop and create new lines of innovative farm and industrial tyres.

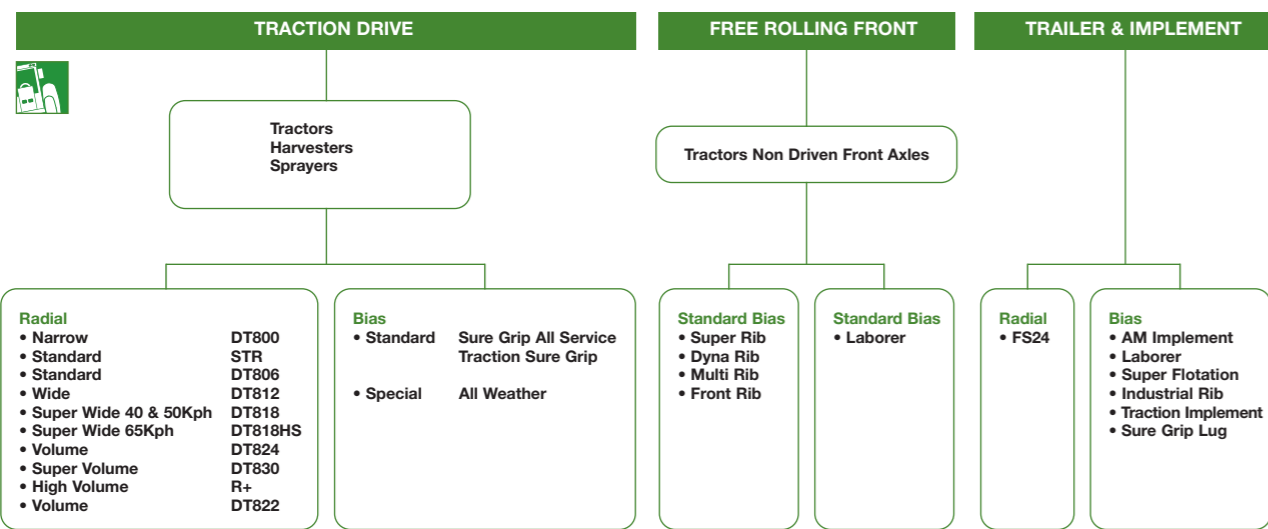
Goodyear tyres meet the demanding performance requirements of sophisticated machinery manufacturers, machine dealers, contractors, farmers and end-users.

Goodyear understands its valued customers and is committed to delivering total customer satisfaction.

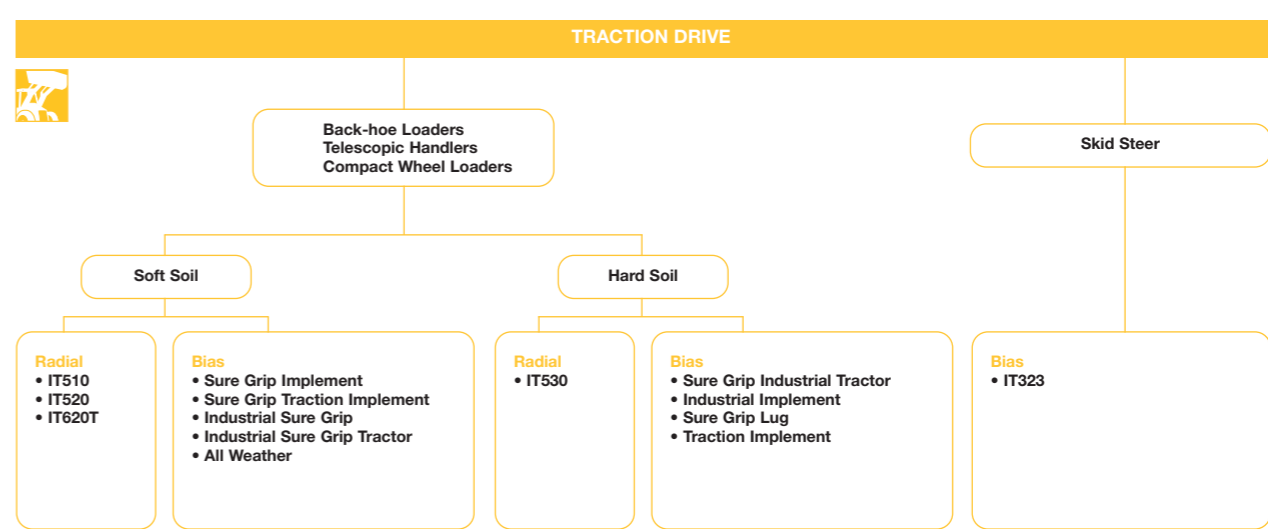
This brochure includes product and technical information on current and new farm and industrial tyre ranges, capable of coping with the most demanding and variable work conditions.

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## Farm Tyre Application Map



## Industrial Tyre Application Map





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Traction Sure Grip		Dyna Torque II & III		Sure Grip All Service		All Weather Traction	
Size	PR	Size	PR	Size	PR	Size	PR
13.6-24	6	23.1L26	12	9.5-20	6	13.6-16.1	8
18.4-26	12	28L26	12	8.3-24	6	9.5-24	4
		23.1-30	12	9.5-24	6	14.9-24	6
		24.5-32	12	11.2-24	6	16.9-24	6
		18.4-34	12	12.4-24	6	23.1-26	8, 12
		18.4-38	12	14.9-24	8	13.6-28	6
		20.8-38	14	11.2-28	6		
				12.4-28	6		
				13.6-28	6		
				14.9-28	6, 8		
				14.9-30	6		
				16.9-30	6, 8		
				18.4-30	8, 10		
				12.4-32	6		
				12.4-36	6		
				13.6-36	8		
				13.6-38	6		



Page 30		Page 30		Page 31		Page 31	
Dyna Rib		Super Rib		Front Rib		Multi Rib	
Size	PR	Size	PR	Size	PR	Size	PR
11L15	6	4.00-15	4	5.00-16	4	11.00-16	12
10.00-16	8	5.00-15	4	5.50-16	6		
11.00-16	8,12	5.50-16	6	6.00-16	6		
14L16.1	10	6.00-16	6	6.50-16	6		
		6.50-16	6	7.50-16	6, 8		
		7.50-16	6, 8	7.50-18	8		
		9.00-16	10				
		10.00-16	8				
		11.00-16	10				
		7.50-18	8				
		4.00-19	4				
		6.00-19	6				
		6.50-20	6				
		7.50-20	8				

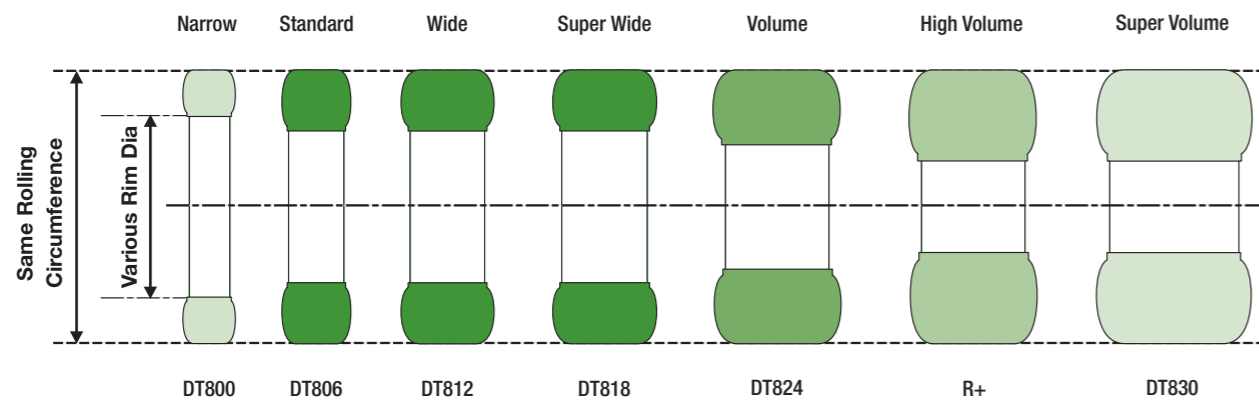
Page 31		Page 32		Page 32		Page 32	
Laborer		Sure Grip Lug		Industrial Rib		Super Flotation	
Size	PR	Size	PR	Size	PR	Size	PR
11L15	8	500/60-22.5	10	400/60-15.5	14	10.5/65-16	10, 14
11L16	12					13.0/65-18	12, 16

Page 32		Page 32		Page 34	
AM Implement		Traction Implement		FS24	
Size	PR	Size	PR	Size	PR
7.00-12	6	550/60-22.5	16	340/65R18	148A8
10.0/80-12	8			400/70R20	158A8
10.0/75-15.3	8, 10, 12, 14				
11.5/80-15.3	8, 10, 12, 14, 16				
12.5/80-15.3	14				
13.0/75-16	10				
15.0/55-17	10,14				
19.0/45-17	144A6				
10.5/80-18	10				
12.5/80-18	12, 16				

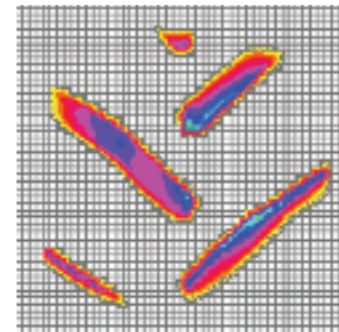


## OPTITRAC Traction Drive Radial



		GOODYEAR OPTITRAC TRACTION DRIVE RADIAL								
		DT800	DT806	DT812	DT818	DT818 HS	DT824	R+	DT830	DT822
Row Crop										
Fruit										
Vineyard										
Tractor (0-100HP)	Transport					70Kph				
	Grassland									
Tractor (100-200HP)	Traction									
	Transport					70Kph		70Kph		
	Preparation									
Tractor (200HP+)	Traction									
	Transport					70Kph		70Kph		
	Preparation									
Sprayers										
Harvesters (Beet, Potato, Bean)										
Combines, Forage Harvesters										
Winegrape Harvesters										

## OPTITRAC Concept



Footprint

### Latest generation compound and construction technology

- Increased load carrying capacity
- Impact resistant

### Optimised tyre and footprint shape

- Even pressure distribution
- Minimum soil compaction
- Force transmission

### Continuous helical lug curvature

- Enhanced ride comfort
- Even wear
- Outstanding traction

### Tuned asymmetric lug shape

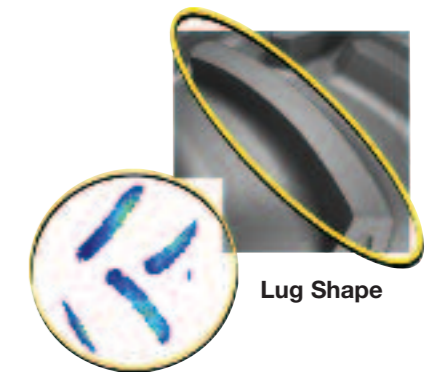
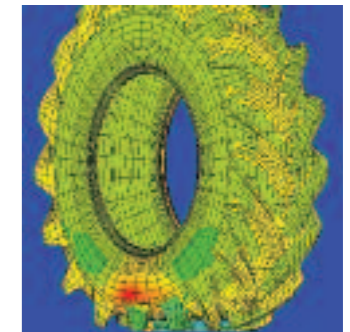
- Improved traction
- Self-cleaning pattern
- Greater stability

### Premium tread depth

- Long tyre life
- Enhanced soil traction

### Modern sophisticated appearance

- Distinctive look and decoration
- Aggressive appearance



Lug Shape

## OPTITRAC R+

### New Technologies

R+ technology uses enlarged tyre air volume, stronger materials and a different bead concept to increase OPTITRAC tyre performance:

- 1 Stronger carcass material
- 2 AERO-TIE IN multilayer bead construction (used in Goodyear aircraft tyres)
- 3 New compound materials



### Replace Standard Tire fitment with

#### Optitrac R+ Same size

Optitrac R+ design allows

- **Faster speeds**
- Up to 70Kph

- **Higher load at the same inflation**
- Up to 9% more

- **Lower pressure for the same load**
- Up to 0.4 bar reduction

- **Use the same rim**
- No extra cost

#### Optitrac R+ Smaller rim diameter

Optitrac R+ design allows

- **Faster speeds**
- Up to 70Kph

- **Higher load at the same inflation**
- Up to 31% more

- **Lower pressure for the same load**
- Up to 0.8 bar reduction







Size	LI/SS	Recc Rim (Authorised)	OD	SW	RC	SLR	Contents (Litres) @75%	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)																								
									0.6	0.8	1.0	1.2	1.4	1.6	1.8(1.9)	2.0	2.2	2.4	2.6	2.8	3.0												
380/85R28 (14.9R28)	133A8 133B	W13 (W11,W12)	1350	405	4041	605	186	50	1640	1780	1920	<b>2060</b>																					
								40	1500	1640	1780	1920	<b>2060</b>																				
								30	1455	1605	1755	1905	2055	<b>2205</b>																			
								25	1510	1665	1820	1975	2130	<b>2285</b>																			
								10	1675	2110	2285	2460	2635	2810	<b>(3075)</b>																		
420/85R28 (16.9R28)	139A8 139B	W15L (W14L)	1425	454	4258	634	245	50	1930	2100	2265	<b>2430</b>																					
								40	1765	1930	2100	2265	<b>2430</b>																				
								30	1710	1890	2065	2245	2425	<b>2600</b>																			
								25	1775	1960	2140	2330	2515	<b>2695</b>																			
								10	1970	2485	2690	2900	3105	3315	<b>(3625)</b>																		
420/85R28 (16.9R28)	144A8 144B	W15L (W14L)	1425	454	4258	634	245	50	1930	2100	2265	2430	2525	2615	2710	<b>2800</b>																	
								40	1765	1930	2100	2265	2430	2525	2615	2710	<b>2800</b>																
								30	1710	1890	2065	2245	2425	2600	2700	2800	2900	<b>2995</b>															
								25	1775	1960	2140	2300	2515	2695	2805	2905	3010	<b>3110</b>															
								10	1970	2485	2690	2900	3105	3315	3520	3690	3805	3925	4040	<b>4155</b>													
380/85R30 (14.9R30)	135A8 135B	W13 (W11,W12)	1400	405	4196	630	196	50	1710	1870	2025	<b>2180</b>																					
								40	1555	1710	1870	2025	<b>2180</b>																				
								30	1500	1665	1830	2000	2165	<b>2335</b>																			
								25	1555	1725	1900	2075	2250	<b>2420</b>																			
								10	1720	2180	2375	2570	2765	2960	<b>(3250)</b>																		
420/85R30 (16.9R30)	140A8 140B	W15L (W14L)	1476	454	4417	659	258	50	1990	2160	2330	<b>2500</b>																					
								40	1820	1990	2160	2330	<b>2500</b>																				
								30	1765	1945	2130	2310	2495	<b>2675</b>																			
								25	1830	2020	2210	2400	2585	<b>2775</b>																			
								10	2030	2560	2775	2985	3200	3410	<b>(3730)</b>																		
460/85R30 (18.4R30)	145A8 145B	W16L (W15L)	1544	493	4612	686	310	50	2300	2500	2700	<b>2900</b>																					
								40	2100	2300	2500	2700	<b>2900</b>																				
								30	2035	2245	2460	2675	2890	<b>3105</b>																			
								25	2110	2330	2555	2775	2995	<b>3220</b>																			
								10	2335	2950	3200	3450	3700	3950	<b>(4325)</b>																		
420/85R34 (16.9R34)	142A8 142B	W15L (W14L)	1575	454	4723	709	280	50	2110	2290	2470	<b>2650</b>																					
								40	1930	2110	2290	2470	<b>2650</b>																				
								30	1875	2065	2260	2450	2645	<b>2835</b>																			
								25	1945	2140	2340	2540	2740	<b>2940</b>																			
								10	2155	2715	2940	3165	3390	3615	<b>(3955)</b>																		
460/85R34 (18.4R34)	147A8 147B	W16L (W15L)	1646	493	4930	737	341	50	2430	2645	2860	<b>3075</b>																					
								40	2215	2430	2645	2860	<b>3075</b>																				
								30	2140	2370	2600	2830	3060	<b>3290</b>																			
								25	2220	2460	2695	2935	3175	<b>3415</b>																			
								10	2460	3110	3375	3645	3915	4185	<b>(4585)</b>																		
320/85R36 (12.4R36)	128A8 128B	W11 (W10)	1450	329	4366	666	147	50	1430	1550	1675	<b>1800</b>																					
								40	1305	1430	1550	1675	<b>1800</b>																				
								30	1265	1395	1530	1660	1790	<b>1925</b>																			
								25	1310	1450	1585	1720	1860	<b>2000</b>																			
								10	1450	1830	1985	2140	2295	2450	<b>(2685)</b>																		
340/85R36 (13.6R36)	132A8 132B	W12 (W11)	1496	353	4500	684	169	50	1570	1715	1855	<b>2000</b>																					
								40	1430	1570	1715	1855	<b>2000</b>																				
								30	1375	1530	1680	1835	1985	<b>2140</b>																			
								25	1425	1585	1745	1905	2060	<b>2220</b>																			
								10	1580	2000	2180	2355	2535	2715	<b>(2980)</b>																		
340/85R38 (13.6R38)	133A8 133B	W12 (W11)	1556	366	4684	713	189	50	1615	1765	1910	<b>2060</b>																					
								40	1470	1615	1765	1910	<b>2060</b>																				
								30	1410	1575	1730	1890	2045	<b>2205</b>																			
								25	1465	1630	1795	1960	2120	<b>2285</b>																			
								10	1625	2055	2240	2425	2610	2795	<b>(3070)</b>																		
420/85R38 (16.9R38)	144A8 144B	W15L (W14L)	1675	454	5032	759	305	50	2230	2420	2610	<b>2800</b>																					
								40	2040	2230	2420	2610	<b>2800</b>																				
								30	1980	2185	2385	2590	2795	<b>2995</b>																			
								25	2055	2265	2475	2685	2895	<b>3110</b>																			
								10	2275	2870	3110	3345	3585	3820	<b>(4175)</b>																		
460/85R38 (18.4R38)	149A8 149B	W16L (W15L)	1750	493	5252	789	373	50	2570	2800	3025	<b>3250</b>																					
								40	2345	2570	2800	3025	<b>3250</b>																				
								30	2270	2510	2750	2995	3235	<b>3480</b>																			
								25	2355	2605	2855	3110	3360	<b>3610</b>																			
								10	2610	3295	3575	3860	4140	4425	<b>(4845)</b>																		
520/85R38 (20.8R38)	155A8 155B	DW18L (DW16L)	1839	556	5507	823	482	50	3095	3355	3615	<b>3875</b>																					





### Features & Benefits

- Volume tyre for high power tractors and harvesters
- Small rim diameter and large air volume: enhanced traction at low pressure
- Longer wearing tread: lower operating cost
- Identical load capacity at 40 and 50 km/h: high productivity



### DT824 Technical Data

Size	LI/SS	Recc Rim (Authorised)	OD	SW	RC	SLR	Contents (Litres) @75%	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)													
									0.6	0.8	1.0	1.2	1.4	1.6	1.8(1.9)	2.0	2.2	2.4	2.6	2.8	3.0	3.2
620/75R26	166A8 166B	DW20A	1595	615	4715	698	458	50														
									2360	2575	2900	3150	3450	3650	3875	4125	4250	4500	4625	4875	5150	<b>5300</b>
									2525	2755	3105	3370	3690	3905	4145	4415	4550	4815	4950	5215	5510	<b>5670</b>
									2620	2860	3220	3495	3830	4050	4300	4580	4720	4995	5135	5410	5175	<b>5885</b>
									3540	3890	4245	4595	4945	5300	5615	5900	6185	6465	6750	6990	7230	<b>7950</b>
									10*	4380	4745	5110	5475	5840	6205	6495	6785	7070	7360	7650	7920	8740
540/75R28	154A8 154B	W18L (W18L)	1500	550	4477	663	364	50														
									2120	2345	2570	2800	3025	3250	3375	3500	3625	<b>3750</b>				
									2270	2510	2750	2995	3235	3480	3610	3745	3880	<b>4015</b>				
									2355	2605	2855	3110	3360	3610	3745	3885	4025	<b>4165</b>				
									3295	3575	3860	4140	4425	4705	4940	5095	5250	5405	<b>5565</b>			
									10*	3680	3990	4295	4605	4910	5220	5525	5695	5865	6035	6205	<b>6375</b>	
600/65R28	147A8 147B	DW20A (W18L)	1494	617	4452	661	376	50														
									1950	2175	2400	2625	2850	<b>3075</b>								
									2085	2325	2570	2810	3050	<b>3290</b>								
									2165	2415	2665	2915	3165	<b>3415</b>								
									3040	3320	3600	3880	4165	(4585)								
									10*	3390	3700	4005	4310	4615	(5075)	<b>5230</b>						
600/65R28	154A8 154B	DW20A (W18L)	1494	617	4452	661	376	50														
									1950	2175	2400	2625	2850	3075	3300	3450	3600	<b>3750</b>				
									2085	2325	2570	2810	3050	3290	3530	3690	3850	<b>4015</b>				
									2165	2415	2665	2915	3165	3415	3665	3830	3995	<b>4165</b>				
									3040	3320	3600	3880	4165	4545	4800	4990	5175	5365	<b>5550</b>			
									10*	3390	3700	4005	4310	4615	5030	5355	5660	5765	5965	6170	<b>6375</b>	
620/70R28	159A8 159B	DW20A	1579	625	4696	694	443	50														
									2500	2750	3000	3250	3500	3750	3905	4065	4220	<b>4375</b>				
									2675	2945	3210	3480	3745	4015	4180	4350	4515	<b>4680</b>				
									2775	3055	3330	3610	3885	4165	4335	4510	4685	<b>4855</b>				
									3875	4190	4500	4815	5125	5440	5705	5900	6095	6290	<b>6485</b>			
									10*	4335	4675	5015	5355	5695	6035	6375	6590	6800	7015	7225	<b>7440</b>	
600/70R30	152A8 152B	DW20A (W18L)	1602	611	4780	704	468	50														
									2800	3075	3250	<b>3550</b>										
									2500	2800	3075	3250	<b>3550</b>									
									2460	2675	2995	3290	3480	<b>3800</b>								
									2555	2775	3110	3415	3610	<b>3940</b>								
									10	2830	3575	3890	4200	4515	4825	(5295)						
10*	4335	4675	5015	5355	5695	(5865)	<b>6035</b>															
620/75R30	163A8 163B	DW20A	1692	600	5032	744	505	50														
									3185	3415	3645	3875	4125	4375	4625	<b>4875</b>						
									2955	3185	3415	3645	3875	4125	4375	4625	<b>4875</b>					
									2915	3160	3410	3655	3900	4145	4415	4680	4950	<b>5215</b>				
									3025	3280	3535	3790	4045	4300	4580	4855	5135	<b>5410</b>				
									10	3350	4205	4490	4780	5065	5355	5640	5940	6250	6565	6875	<b>7190</b>	
10*	5025	5335	5650	5960	6275	6590	6930	7270	7610	7950	<b>8290</b>											
620/75R34(1)	170A8 167B	DW20A (W18L) (DW21A)	1808	590	5400	817	50															
								2900	3230	3525	3750	3980	4210	4435	4650	4875	5095	5280	<b>5450</b>			
								2835	3105	3480	3800	4145	4415	4680	4950	5215	5350	5670	5990	6205	<b>6420</b>	
								3260	3975	4380	4780	5185	5585	5990	6335	6625	6920	7210	7500	7800	8100	<b>9000</b>
								10	4930	5345	5765	6180	6595	7015	7310	7610	7905	8205	8500	8840	9860	<b>10200</b>
								10*														

Size	LI/SS	Recc Rim (Authorised)	OD	SW	RC	SLR	Contents (Litres) @75%	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)														
									0.6	0.8	1.0	1.2	1.4	1.6	1.8(1.9)	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.8
650/75R34(1)	162A8 159B	DW21A (DW20A)	1846	690	5515	804	658	50															
									3350	3750	4000	4375	<b>4750</b>										
									3290	3585	4015	4280	4680	<b>5085</b>									
									3780	4615	5070	5530	5985	6440	(7125)								
									5695	6170	6645	7125	(7835)	<b>8075</b>									
									10*	6680	7200	7715	8230	8750	9265	9555	9845	10130	10420	10710	11120	12340	<b>12750</b>
710/75R34	178A8 178B	DW23A	1930	690	5744	847	801	50															
									3930	4310	4690	5070	5450	5665	5875	6090	6300	6600	6900	7200	<b>7500</b>		
									3800	4205	4610	5020	5425	5830	6060	6285	6575	6740	7060	7385	7705	<b>8025</b>	
									3940	4360	4785	5205	5630	6050	6290	6520	6760	6995	7325	7660	7990	<b>8325</b>	
									4365	5515	5990	6465	6940	7415	7890	8280	8545	8815	9080	9345	9675	10050	<b>11175</b>
									10*	6680	7200	7715	8230	8750	9265	9555	9845	10130	10420	10710	11120	12340	<b>12750</b>
650/75R38	169A8 169B	DW21A (DW20A) (DW23A)	1941	655	5800	863	713	50															
									3900	4225	4550	4875	5105	5340	5570	<b>5800</b>							
									3250	3575	3900	4225	4550	4875	5105	5340	5570	<b>5800</b>					
									3480	3825	4175	4520	4870	5215	5460	5715	5960	<b>6205</b>					
									3610	3970	4330	4690	5050	5410	5665	5925	6185	<b>6440</b>					
									10	5040	5445	5850	6255	6665	7070	7430	7715	8005	8295	<b>8585</b>			
10*	5635	6080	6520	6960	7405	7845	8290	8600	8915	9230	9545	<b>9860</b>											
650/85R38	173A8 173B	DW21A (DW20A) (DW23A)	2059	655	6147	909	860	50															
									4370	4730	5090	5450	5715	5975	6240	<b>6500</b>							
									3650	4010	4370	4730	5090	5450	5715	5975	6240	<b>6500</b>					
									3905	4290	4675	5060	5445	5830	6115	6395	6675	<b>6955</b>					
									4050	4450	4850	5250	5650	6050	6345	6630	6925	<b>7215</b>					
									10	5655	6105	6555	7005	7455	7905	8305	8635	8965	9290	<b>9620</b>			
10*	6325	6815	7305	7795	8285	8775	9265	9620	9980	10335	10695	<b>11050</b>											
710/70R38	166A8 166B	DW23A	1942	716	5802	870	765	50															
									4190	4560	4930	<b>5300</b>											
									3450	3820	4190	4560	4930	<b>5300</b>									
									3690	4085	4485	4880	5275	<b>5670</b>									
									3830	4240	4650	5060	5470	<b>5885</b>									
									10	5360	5825	6285	6750	7210	(7905)								
10*	5990	6495	6995	7500	8005	(8760)	<b>9010</b>																
710/70R38	171A8 171B	DW23A	1942	716	5802	870	765	50															
									4190	4560	4930	5300	5515	5725	5940	<b>6150</b>							
									3450	3820	4190	4560	4930	5300	5515	5725	5940	<b>6150</b>					
									3690	4085	4485	4880	5275	5670	5900	6125	6355	<b>6580</b>					
									3830	4240	4650	5060	5470	5885	6120	6355	6595	<b>6825</b>					
									10	5360	5825	6285	6750	7210	7675	8055	8320	8590	8855	<b>9120</b>			
10*	5990	6495	6995	7500	8005	8505	9010	9300	9590	9875	10165	<b>10455</b>											
710/70R42	173A8 173B	DW23A	2043	716	6118	914	865	50															
									4430	4820	5210	5600	5825	6050	6275	<b>6500</b>							
									3650	4040	4430	4820	5210	5600	5825	6050	6275	<b>6500</b>					
									3905	4325	4740	5155	5575	5990	6235	6475	6715	<b>6955</b>					
									4050	4485	4915	5350	5785	6215	6465	6715	6965	<b>7215</b>					
									10	5670	6160	6645	7135	7620	8110	8515	8795	9075	9355	<b>9640</b>			
10*	6340	6870	7400	7930	8460	8990	9520	9825	10130														





# Bias Agricultural Traction Drive

**Traction Sure Grip**    **Dyna Torque II**    **Sure Grip All Service**    **All Weather**

- For low and medium power tractors, as well as certain harvesters
- For harvesters
- For low and medium power tractors for road and field use
- For soil and turf preservation
- For industrial equipment such as compactors



## Traction Sure Grip Technical Data

Size	PR	LI/SS	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)																
									1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.0	2.1	2.2	2.3			
13.6-24	6	119A6	<b>W12</b> (W11)	1201	345	3624	546	30	1030	1085	1140	1195	1250	1305	<b>1360</b>										
18.4-26	12	146A6	<b>W16L</b> (W15L)	1432	467	4311	642	30	1885	2000	2095	2185	2280	2370	2465	2560	2650	2720	2790	2860	2930	<b>3000</b>			

## Dyna Torque II Technical Data

Size	PR	LI/SS	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)																
									1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.0	2.1	2.2				
18.4-34	12	150A6	<b>W16L</b> (W15L)	1660	480	4876	755	30	2130	2300	2415	2535	2650	2740	2825	2915	3000	3075	3150	3250	<b>3350</b>				
18.4-38	12	152A6	<b>W16L</b> (W15L)	1770	480	5310	820	30	2250	2430	2530	2625	2725	2855	2990	3120	3250	3325	3400	3475	<b>3550</b>				
20.8-38	14	159A6	<b>W18L</b> (W16L)	1835	535	5400	835	30	2650	2815	2985	3150	3285	3415	3550	3690	3825	3965	4100	4240	<b>4375</b>				



## Sure Grip All Service Technical Data

Size	PR	LI/SS	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)																
									1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2.0	2.1	2.2	2.3	2.4		
9.5-20	6	101A6	<b>W8</b> (W7)	970	240	2910	425	30	535	565	595	620	650	675	700	725	750	775	800	<b>825</b>					
8.3-24	6	101A6	<b>W7</b> (W6)	988	213	2994	455	30	475	500	525	555	580	605	630	655	680	705	730	750	776	800	<b>825</b>		
9.5-24	6	106A6	<b>W8</b> (W7)	1048	240	3172	489	30	610	645	680	715	750	780	805	835	865	895	921	<b>950</b>					
11.2-24	6	110A6	<b>W10</b> (W9)	1100	280	3327	512	30	725	765	810	850	890	935	975	1020	<b>1060</b>								
12.4-24	6	115A6	<b>W11</b> (W9, W10)	1157	315	3496	530	30	890	935	985	1030	1075	1120	1170	<b>1215</b>									
14.9-24	8	128A6	<b>W13</b> (W11, W12)	1257	385	3792	568	30	1250	1325	1400	1475	1550	1615	1675	1740	<b>1800</b>								
11.2-28	6	112A6	<b>W10</b> (W9)	1200	280	3623	556	30	770	815	855	900	945	990	1030	1075	<b>1120</b>								
12.4-28	6	117A6	<b>W11</b> (W9, W10)	1251	315	3774	583	30	960	1030	1075	1115	1160	1200	1245	<b>1285</b>									
13.6-28	6	121A6	<b>W12</b> (W11)	1300	345	3920	601	30	1120	1175	1230	1285	1340	1395	<b>1450</b>										
14.9-28	6	125A6	<b>W13</b> (W11, W12)	1354	385	4080	621	30	1335	1415	1495	1570	<b>1650</b>												
14.9-28	8	130A6	<b>W13</b> (W11, W12)	1354	385	4080	621	30	1335	1415	1495	1570	1650	1715	1775	1840	<b>1900</b>								
14.9-30	6	126A6	<b>W13</b> (W11, W12)	1408	385	4240	648	30	1375	1455	1540	1620	<b>1700</b>												
16.9-30	6	130A6	<b>W15L</b> (W14L)	1468	430	4418	665	30	1635	1725	1810	<b>1900</b>													
16.9-30	8	137A6	<b>W15L</b> (W14L)	1468	430	4418	665	30	1635	1725	1810	1900	2000	2100	2200	<b>2300</b>									
18.4-30	8	139A6	<b>W16L</b> (W15L)	1527	457	4593	690	30	2005	2120	2225	2325	<b>2430</b>												
18.4-30	10	145A6	<b>W16L</b> (W15L)	1527	457	4593	690	30	2005	2120	2225	2325	2430	2550	2665	2785	<b>2900</b>								
12.4-32	6	119A6	<b>W11</b> (W9, W10)	1352	315	4074	633	30	1000	1090	1135	1180	1225	1270	1315	<b>1360</b>									
12.4-36	6	121A6	<b>W11</b> (W9, W10)	1453	315	4374	677	30	1085	1135	1190	1240	1395	1345	1400	<b>1450</b>									
13.6-36	8	135A6	<b>W12</b> (W11)	1500	345	4513	701	30	1240	1310	1375	1445	1515	1580	1650	1785	1915	1050	<b>2180</b>						
13.6-38	6	126A6	<b>W12</b> (W11)	1550	345	4661	722	30	1275	1345	1415	1490	1560	1630	<b>1700</b>										

## All Weather Traction Technical Data

Size	PR	LI/SS	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)																
									1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9							
13.6-16.1	8	115A6	<b>W11C</b>	990	360	2926	445	30	800	850	905	955	1010	1060	1100	1140	1175	<b>1215</b>							
14.9-24	6	125A6	<b>W13</b> (W11, W12)	1250	395	3706	560	30	1250	1325	1400	1475	<b>1550</b>												
16.9-24	6	127A6	<b>W15L</b> (W14L)	1305	445	3861	585	30	1480	1570	1660	<b>1750</b>													
23.1-26	8	145A6	<b>DW20A</b>	1500	595	4419	665	30	2695	<b>2900</b>															
23.1-26	12	153A6	<b>DW20A</b>	1500	595	4419	665	30	2695	2900	3015	3135	3250	3385	3515	<b>3650</b>									
13.6-28	6	121A6	<b>W12</b> (W11)	1310	355	3872	585	30	1120	1175	1230	1285	1340	1395	<b>1450</b>										

1. Rim data in bold print is recommended rim, other rim data indicated are authorised.  
 2. Where available, the DW-B rim contour is recommended as an alternative to the DW-A.  
 3. Outside diameter (OD), section width (SW) are design dimensions in mm.  
 4. Rolling circumference (RC), static loaded radius (SLR) mm.





**Sure Grip Lug**

- For construction vehicles in variable conditions/uses



**Industrial Rib**

- For non-driven axles of industrial machines



**Super Flotation**

- Large volume of air
- Minimal disturbance of furrow walls
- Good wear resistance



**Traction Implement**

- For vehicles requiring maximum stability
- (See Bias Industrial Traction Section for Technical Data - Page 43).*



**AM Implement**

- Versatile for road & field
- Good steering on hillsides
- Cut resistant carcass



**Laborer**

- A rugged performer in demanding applications
- (See Bias Front Free Rolling Section for Technical Data - Page 31).*

## Sure Grip Lug Technical Data

Size	PR	LI/SS	Recc Rim (Authorised)	OD	SW	RC	SLR	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)					
									1.5	1.6	1.7	1.8	1.9	2.0
500/60-22.5 FR	10	153A6	<b>16</b>	1168	495	3500	500	30	3105	3215	3325	3430	3540	<b>3650</b>
DW	10	141A6						30	2175	2255	2335	2415	2495	<b>2575</b>

## Industrial Rib Technical Data

Size	PR	LI/SS	Recc Rim (Authorised)	OD	SW	SLR	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)																		
								1.5	1.6	1.7	1.8	1.9	2.0	2.1	2.2	2.3	2.4	2.5	2.6	2.7	2.8	2.9	3.0	3.1	3.2	3.3
400/60-15.5 FR	14	141A6	<b>13</b>	839	390	340	30	1660	1710	1760	1810	1855	1905	1955	2005	2055	2105	2150	2200	2250	2300	2355	2410	2465	2520	<b>2575</b>
DW	14	128A6	(11.75)				30	1160	1200	1235	1275	1310	1350	1385	1425	1460	1500	1535	1575	1610	1650	1680	1710	1740	1770	<b>1800</b>

## Super Flotation Technical Data

Size	PR	LI/SS	Recc Rim (Authorised)	OD	SW	SLR	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)																		
								1.5	2.0	2.3	2.6	3.0	3.3	3.6	3.8	4.3	4.5	4.9	5.3							
10.5/65-16 FR	10	123A6	<b>W9</b>	765	262	351	30	870	1015	1105	1195	1315	1400	1490	<b>1550</b>											
DW	10	111A6	(W8L)				30	610	714	775	840	925	985	1050	<b>1090</b>											
10.5/65-16 FR	14	130A6	<b>W9</b>	765	262	351	30	870	1015	1105	1195	1315	1400	1490	1550	1660	1700	1800	<b>1900</b>							
DW	14	118A6	(W8L)				30	610	714	775	840	925	985	1050	1090	1155	1180	1250	<b>1320</b>							
13.0/65-18 FR	12	138A6	<b>11</b>	900	321	412	30	1380	1640	1800	1940	2120	2240	<b>2360</b>												
DW	12	125A6					30	965	1145	1250	1355	1500	1575	<b>1650</b>												
13.0/65-18 FR	16	144A6	<b>11</b>	900	321	412	30	1380	1640	1800	1940	2120	2240	2360	2420	2575	2650	<b>2800</b>								
DW	16	131A6					30	965	1145	1250	1355	1500	1575	1650	1695	1800	1850	<b>1950</b>								

## AM Implement Technical Data

Size	PR	LI/SS	Recc Rim (Authorised)	OD	SW	SLR	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)																			
								1.5	2.5	2.6	2.7	2.8	3.0	3.1	3.4	3.7	3.9	4.1	4.3	4.7	4.8	4.9	5.4				
7.00-12 FR	6	95A6	<b>4.25</b>	650	190	308	30	505	<b>690</b>																		
DW	6	83A6					30	355	<b>487</b>																		
10.0/80-12 FR	8	116A6	<b>W9</b>	706	245	304	30	825	1110	1130	1155	1180	1225	<b>1250</b>													
DW	8	103A6	(7)				30	580	780	795	815	830	860	<b>875</b>													
10.0/75-15.3 FR	8	119A6	<b>9</b>	761	258	343	30	900	1180	1210	1240	1270	1330	<b>1360</b>													
DW	8	106A6					30	630	820	840	865	885	930	<b>950</b>													
10.0/75-15.3 FR	10	123A6	<b>9</b>	761	258	343	30	900	1180	1210	1240	1270	1330	1360	1430	1505	<b>1550</b>										
DW	10	111A6					30	630	820	840	865	885	930	950	1005	1055	<b>1090</b>										
10.0/75-15.3 FR	12	126A6	<b>9</b>	761	258	343	30	900	1180	1210	1240	1270	1330	1360	1430	1505	1550	1590	1625	<b>1700</b>							
DW	12	114A6					30	630	820	840	865	885	930	950	1005	1055	1090	1115	1135	<b>1180</b>							
11.5/80-15.3 FR	8	126A6	<b>9</b>	856	287	378	30	1190	1630	1665	<b>1700</b>																
DW	8	114A6					30	835	1135	1160	<b>1180</b>																
11.5/80-15.3 FR	10	131A6	<b>9</b>	856	287	378	30	1190	1630	1665	1700	1735	1805	1845	<b>1950</b>												
DW	10	119A6					30	835	1135	1160	1180	1205	1255	1285	<b>1360</b>												
11.5/80-15.3 FR	12	135A6	<b>9</b>	856	287	378	30	1190	1630	1665	1700	1735	1805	1845	1950	2050	2115	<b>2180</b>									
DW	12	123A6					30	835	1135	1160	1180	1205	1255	1285	1360	1440	1495	<b>1550</b>									
11.5/80-15.3 FR	14	139A6	<b>9</b>	856	287	378	30	1190	1630	1665	1700	1735	1805	1845	1950	2050	2115	2180	2250	2395	<b>2430</b>						
DW	14	126A6					30	835	1135	1160	1180	1205	1255	1285	1360	1440	1495	1550	1595	1680	<b>1700</b>						
11.5/80-15.3 FR	16	141A6	<b>9</b>	856	287	378	30	1190	1630	1665	1700	1735	1805	1845	1950	2050	2115	2180	2250	2395	2430	2455	<b>2575</b>				
DW	16	128A6					30	835	1135	1160	1180	1205	1255	1285	1360	1440	1495	1550	1595	1680	1700	1715	<b>1800</b>				
12.5/80-15.3 FR	14	142A6	<b>9</b>	889	307	390	30	1415	1875	1925	1970	2015	2105	2155	2290	2430	2505	2575	<b>2650</b>								
DW	14	129A6					30	990	1315	1345	1375	1410	1475	1505	1605	1700	1750	1800	<b>1850</b>								
13.0/75-16 FR	10	135A6	<b>11</b>	900	336	400	30	1445	1945	1995	2040	2085	<b>2180</b>														
DW	10	123A6	(9,W9,W11)				30	1010	1390	1425	1455	1485	<b>1550</b>														
15.0/55-17 FR	10	134A6	<b>13.00</b>	839	389	376	30	1510	2065	<b>2120</b>																	
DW	10	122A6					30	1060	1455	<b>1500</b>																	
19.0/45-17 FR	14	144A6	<b>16</b>	866	491	390	30	1860	2535	2625	2710	<b>2800</b>															
DW	14	131A6					30	1300	1770	1830	1890	<b>1950</b>															
10.5/80-18 FR	10	131A6	<b>W9</b>	885	270	393	30	1120	1540	1580	1625	1665	1750	1780	1865	<b>1950</b>											
DW	10	119A6					30	785	1070	1100	1130	1160	1215	1235	1300	<b>1360</b>											
12.5/80-18 FR	12	142A6	<b>W9</b>	966	310	430	30	1550	2120	2170	2225	2275	2380	2430	2540	<b>2650</b>											
DW	12	129A6	(11)				30	1085	1500	1535	1565	1600	1665	1700	1775	<b>1850</b>											
12.5/80-18 FR	16	148A6	<b>W9</b>	966	310	430	30	1550	2120	2170	2225	2275	2380	2430	2540	2650	2765	2885	3000								

## FS24 Features & Benefits



- Low rolling resistance
- Excellent protection against punctures provided by KEVLAR belt
- Smooth running on the road
- Long life
- Very good stability due to large contact surface with the ground



## FS24 Technical Data

Size	LI/SS	Recc Rim (Authorised)	OD	SW	SLR	Contents (Litres) @75%	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)																				
								1.0	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	4.2	4.4	4.6	4.8	5.0	5.2
340/65R18	148A8	11	896	334	400	79	40FR 1180	1360	1450	1550	1600	1700	1800	1900	2060	2180	2240	2300	2460	2500	2575	2650	2800	2900	3000	3075	3150	
	136A8						40DW 825	950	1000	1090	1120	1180	1250	1320	1360	1450	1500	1550	1600	1700	1750	1800	1850	1950	2000	2120	2180	2240
400/70R20	158A8	13	1084	415	482	139	40FR 1600	1850	1950	2120	2240	2360	2500	650	2725	2900	3000	3150	3250	3350	3550	3650	3750	3875	4125	4250		
	146A8	(12SDC)					40DW 1120	1285	1360	1500	1550	1650	1750	1850	1900	2000	2120	2240	2300	2360	2500	2575	2650	2725	2900	3000		
		(13SDC)																										
		(14,DW14L)																										

FR = Free Rolling, DW = Driven Wheel.



Contact your local Goodyear representative for tyre availability.

## Radial Industrial Tyres – The Modern Efficient Choice

More and more industrial tyre customers recognise and appreciate the advantages of fitting radial tyres over bias tyres.

Goodyear has strongly supported this move to radial tyres by designing 2 modern radial industrial tyre lines IT520 and IT530.

The IT520 with its modern reinforced lug design is ideally suited to extended wear operation on wet and soft soils where good traction is required. The 3 section block - lug pattern of the IT530 is very rugged and best suited for hard dry soils and for hard surfaces. The IT530 improves ride comfort and superior lateral tread stability.

The IT520 and IT530 size range is continuously extended to cover a vast range of equipment and usages.

## Features & Benefits of Radial tyres

### Features

Uniform ground pressure distribution

Significantly lower rolling resistance

Improved puncture resistance

Better sidewall deflection

### Benefits

- Reduced tyre wear, longer treadlife, higher mileage
- Regular wear, lower vibration level, better comfort
- Less soil compaction, better flotation
- Better traction
- Lower fuel consumption
- Improved durability, more reliability in service
- Superior driving comfort



Radial Size	Replaces Bias Size	LI/SS	RC	OD	Availability	
320/80R18	12.5/80-18	134A8	2,890	969	✓	✓
340/80R18		136A8	3,011	1,003	✓	✓
400/70R18	15.5/70-18	147A8	3,019	1,017	✓	✓
405/70R18	15.5/70-18	153A2/141B	3,019	1,017		✓
340/80R20	12.5-20	144A8	3,160	1,055	✓	
400/70R20	16.0/70-20	149A8	3,181	1,067	✓	✓
405/70R20	16.0/70-20	155A2/143B	3,181			✓
420/75R20	14.5-20	160A8	3,384	1,138	✓	
	16.5/75-20					
400/70R24	16.0/70-24	156A8	3,540	1,182		✓
400/80R24	15.5/80-24	156A8	3,740	1,250	✓	
400/80R24	15.5/80-24	162A8	3,740	1,250	✓	
440/80R24	16.9-24	154A8	3,923	1,314	✓	✓
460/70R24	17.5L-24	152A8	3,760	1,232	✓	
460/70R24	17.5L24	152A8	3748	1247		✓
500/70R24	19.5L-24	157A8	3,917	1,310	✓	✓
480/80R26	18.4-26	160A8	4,267	1,428	✓	✓
440/80R28	16.9-28	156A8	4,240	1,419	✓	✓
500/70R28	19.5L-28	159A8	4,230	1,411	✓	✓

RC = Rolling Circumference (mm), OD = Outside diameter (mm).  
When refitting your equipment with different size tyres please check recommended rims, load pressure tables and technical details in the technical range brochure.

### Features & Benefits

#### IT520

- Radial construction: longer tread life and better comfort
- Lug design: excellent soft ground traction
- Reinforced lugs: extra durability and tread life
- Wide size range: for small construction equipment and specialist agricultural machines

#### IT620T

- New generation of Goodyear Radial Industrial tyres.
- New lug shape and profile: Improved self cleaning and better traction.
- Reinforced lugs: Extra durability and stability.
- Wider flatter tread profile: Higher stability on agricultural telehandlers.



IT520



IT620T



### IT520 – Technical Data

Size	LI/SS	Recc Rim (Authorised)	OD	SW	RC	SLR	Contents (Litres)	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)																																																																																																																																															
									1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	4.2	4.4	4.6	4.8	5.0																																																																																																																											
320/80R18 (12.5/80-18)	134A8	<b>W10</b> (W9,11, W11)	969	319	2890	430	84	50	775	885	990	1075	1200	1320	1410	1500	1595	1730	1820	<b>1950</b>	40	850	975	1090	1180	1320	1450	1550	1650	1750	1900	2000	<b>2120</b>	30	885	1015	1135	1225	1375	1510	1610	1715	1820	1975	2080	<b>2205</b>	20	925	1065	1190	1285	1440	1580	1690	1800	1910	2070	2180	<b>2310</b>	10	1065	1220	1365	1475	1650	1815	1940	2065	2190	2375	2500	<b>2650</b>	10*	1275	1465	1635	1770	1980	2175	2325	2475	2625	2850	3000	<b>3180</b>	0	1955	2245	2505	2715	3035	3335	3565	3795	4025	4370	4600	<b>4875</b>																																																						
									990	1075	1170	1275	1365	1455	1545	1640	1730	1820	1930	<b>2060</b>	40	1090	1180	1285	1400	1500	1600	1700	1800	1900	2000	2120	<b>2240</b>	30	1135	1225	1335	1455	1560	1665	1770	1870	1975	2080	2205	<b>2330</b>	20	1190	1285	1400	1525	1635	1745	1855	1960	2070	2180	2310	<b>2440</b>	10	1365	1475	1605	1750	1875	2000	2125	2250	2375	2500	2650	<b>2800</b>	10*	1635	1770	1930	2100	2250	2400	2550	2700	2850	3000	3180	<b>3360</b>	0	2505	2715	2955	3220	3450	3680	3910	4140	4370	4600	4875	<b>5150</b>																																																						
									965	1105	1240	1365	1455	1595	1730	1820	1930	2095	2210	2345	2410	2550	2730	<b>2800</b>	40	1060	1215	1360	1500	1600	1750	1900	2000	2120	2300	2430	2575	2650	2800	3000	<b>3075</b>	30	1100	1265	1415	1560	1665	1820	1975	2080	2205	2390	2525	2680	2755	2910	3120	<b>3200</b>	20	1155	1325	1480	1635	1745	1910	2070	2180	2310	2505	2650	2805	2890	3050	3270	<b>3350</b>	10	1325	1520	1700	1875	2000	2190	2375	2500	2650	2875	3040	3220	3315	3500	3750	<b>3845</b>	10*	1590	1825	2040	2250	2400	2625	2850	3000	3180	3450	3645	3865	3975	4200	4500	<b>4615</b>	0	2440	2795	3130	3450	3680	4025	4370	4600	4875	5290	5590	5925	6095	6440	6900	<b>7075</b>																										
									990	1105	1200	1320	1410	1500	1595	1730	1820	1930	2040	2180	2210	2345	2480	<b>2575</b>	40	1090	1215	1320	1450	1550	1650	1750	1900	2000	2120	2240	2360	2430	2575	2725	<b>2800</b>	30	1135	1265	1375	1510	1610	1715	1820	1975	2080	2205	2330	2455	2525	2680	2835	<b>2910</b>	20	1190	1325	1440	1580	1690	1800	1910	2070	2180	2310	2440	2570	2650	2805	2970	<b>3050</b>	10	1365	1520	1650	1815	1940	2065	2190	2375	2500	2650	2800	2950	3040	3220	3405	<b>3500</b>	10*	1635	1825	1980	2175	2325	2475	2625	2850	3000	3180	3360	3540	3645	3865	4090	<b>4200</b>	0	2505	2795	3035	3335	3565	3795	4025	4370	4600	4875	5150	5430	5590	5925	6270	<b>6440</b>																										
									1020	1140	1275	1410	1545	1640	1775	1930	2040	2150	2275	2410	2550	2640	2800	<b>3000</b>	40	1120	1250	1400	1550	1700	1800	1950	2120	2240	2360	2500	2650	2800	2900	3075	<b>3250</b>	30	1165	1300	1455	1610	1770	1870	2030	2205	2330	2455	2600	2755	2910	3015	3200	<b>3380</b>	20	1220	1365	1525	1690	1855	1960	2125	2310	2440	2570	2725	2890	3050	3160	3350	<b>3545</b>	10	1400	1565	1750	1940	2125	2250	2440	2650	2800	2950	3125	3315	3500	3625	3845	<b>4065</b>	10*	1680	1875	2100	2325	2550	2700	2925	3180	3360	3540	3750	3975	4200	4350	4615	<b>4875</b>	0	2575	2875	3220	3565	3910	4140	4485	4875	5150	5430	5750	6095	6440	6670	7075	<b>7475</b>																										
									1170	1320	1455	1640	1775	1930	2040	2210	2345	2480	2640	2800	2960	3050	3230	3450	3550	3685	3820	3960	<b>4125</b>	40	1285	1450	1600	1800	1950	2120	2240	2430	2575	2725	2900	3075	3250	3350	3550	3750	3900	4050	4200	4350	<b>4500</b>	30	1335	1510	1665	1870	2030	2205	2330	2525	2680	2835	3015	3200	3380	3485	3690	3900	4055	4210	4370	4525	<b>4680</b>	20	1400	1580	1745	1960	2125	2310	2440	2650	2805	2970	3160	3350	3545	3650	3870	4090	4250	4415	4580	4740	<b>4905</b>	10	1605	1815	2000	2250	2440	2650	2800	3040	3220	3405	3625	3845	4065	4190	4440	4690	4875	5065	5250	5440	<b>5625</b>	10*	1930	2175	2400	2700	2925	3180	3360	3645	3865	4090	4350	4615	4875	5025	5325	5625	5850	6075	6300	6525	<b>6750</b>	0	2955	3335	3680	4140	4485	4875	5150	5590	5925	6270	6670	7075

Size	LI/SS	Recc Rim (Authorised)	OD	SW	RC	SLR	Contents (Litres)	Max Speed (km/h)	Load (kg)/Inflation Pressure (bar)																																																																																																																																																								
									1.0	1.2	1.4	1.6	1.8	2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0	4.2	4.4	4.6	4.8	5.0																																																																																																																																				
400/80R24 (15.5/80-24)	156A8	<b>DW13</b> (DW14L) (13,13.0)	1250	404	3740	554	182	50	1240	1410	1545	1730	1875	2040	2210	2360	2480	2640	2800	3000	3140	3230	3415	<b>3650</b>	40	1360	1550	1700	1900	2060	2240	2430	2575	2725	2900	3075	3250	3450	3550	3750	<b>4000</b>	30	1415	1610	1770	1975	2140	2330	2525	2680	2835	3015	3200	3380	3590	3690	3900	<b>4160</b>	20	1480	1690	1855	2070	2245	2440	2650	2805	2970	3160	3350	3545	3760	3870	4090	<b>4360</b>	10	1700	1940	2125	2375	2575	2800	3040	3220	3405	3625	3845	4065	4315	4440	4690	<b>5000</b>	10*	2040	2325	2550	2850	3090	3360	3645	3865	4090	4350	4615	4875	5175	5325	5625	<b>6000</b>	0	3130	3565	3910	4370	4740	5150	5590	5925	6270	6670	7075	7475	7935	8165	8625	<b>9200</b>																																			
									1240	1410	1545	1730	1875	2040	2210	2360	2480	2640	2800	3000	3140	3230	3415	3650	3755	3870	4095	4210	<b>4375</b>	40	1360	1550	1700	1900	2060	2240	2430	2575	2725	2900	3075	3250	3450	3550	3750	4000	4125	4250	4500	4625	<b>4750</b>	30	1415	1610	1770	1975	2140	2330	2525	2680	2835	3015	3200	3380	3590	3690	3900	4160	4290	4420	4680	4810	<b>4940</b>	20	1480	1690	1855	2070	2245	2440	2650	2805	2970	3160	3350	3545	3760	3870	4090	4360	4495	4635	4905	5040	<b>5180</b>	10	1700	1940	2125	2375	2575	2800	3040	3220	3405	3625	3845	4065	4315	4440	4690	5000	5155	5315	5625	5780	<b>5940</b>	10*	2040	2325	2550	2850	3090	3360	3645	3865	4090	4350	4615	4875	5175	5325	5625	6000	6190	6375	6750	6940	<b>7125</b>	0	3130	3565	3910	4370	4740	5150	5590	5925	6270	6670	7075	7475	7935	8165	8625	9200	9490	9775	10350	10640	<b>10925</b>
									1455	1640	1820	1985	2150	2345	2550	2730	2865	3050	3230	<b>3450</b>	40	1600	1800	2000	2180	2360	2575	2800	3000	3150	3350	3550	<b>3750</b>	30	1665	1870	2080	2265	2455	2680	2910	3120	3275	3485	3690	<b>3900</b>	20	1745	1960	2180	2375	2570	2805	3050	3270	3435	3650	3870	<b>4090</b>	10	2000	2250	2500	2725	2950	3220	3500	3750	3940	4190	4440	<b>4690</b>	10*	2400	2700	3000	3270	3540	3865	4200	4500	4725	5025	5325	<b>5625</b>	0	3680	4140	4600	5015	5430	5925	6440	6900	7245	7705	8165	<b>8625</b>																																																															
									1365	1545	1730	1875	2040	2210	2410	2575	2730	2960	3140	<b>3250</b>	40	1500	1700	1900	2060	2240	2430	2650	2800	3000	3250	3450	<b>3550</b>	30	1560	1770	1975	2140	2330	2525	2755	2910	3120	3380	3590	<b>3690</b>	20	1635	1855	2070	2245	2440	2650	2890	3050	3270	3545	3760	<b>3870</b>	10	1875	2125	2375	2575	2800	3040	3315	3500	3750	4065	4315	<b>4440</b>	10*	2250	2550	2850	3090	3360	3645	3975	4200	4500	4875	5175	<b>5325</b>	0	3450	3910	4370	4740	5150	5590	6095	6440	6900	7475	7935	<b>8165</b>																																																															





## Industrial Sure Grip & Industrial Sure Grip Tractor

- For construction vehicles needing maximum grip



## Sure Grip Implement

- For all-terrain forklift trucks
- Back-hoes and material handlers in soft soil



## Sure Grip Traction Implement

- For small machines and cultivators

### Industrial Sure Grip Technical Data

Size	PR	LI/SS	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)										
									1.0	1.5	1.7	2.0	2.2	2.6	2.9	3.0	3.3	3.4	3.75
10.5-20 MPT	10	134A8	<b>9</b> (9SDC)	955	276	2865	444	40	940	1175	1270	1415	1510	1680	1770	1800	1920	1960	<b>2120</b>
12.5-20 MPT	10	135A8	<b>11</b> (11SDC, 12SDC, 12)	1040	330	3120	480	40	1120	1385	1490	1650	1755	1970	2130	<b>2180</b>			
14.9-24 IND	12	145A8	<b>W13</b> (W11, W12)	1225	375	3641	565	40	1325	1810	2000	2225	2390	2715	<b>2900</b>				
16.9-24 IND	12	149A8	<b>W15L</b> (W14L)	1285	430	3819	580	40	1650	2240	2445	2765	3000	<b>3250</b>					
16.9-30 IND	10	149A8	<b>W15L</b> (W14L)	1450	431	4310	663	40	1950	2500	2750	3085	<b>3250</b>						
16.9-30 IND	14	154A8	<b>W15L</b> (W14L)	1450	431	4310	663	40	1950	2500	2750	3085	3250	3550	<b>3750</b>				

### Industrial Sure Grip Tractor Technical Data

Size	PR	LI/SS	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)										
									1.0	1.5	1.7	2.0	2.2	2.6	2.9	3.0	3.3	3.4	3.75
16.9-28 IND	12	152A8	<b>W15L</b> (W14L)	1395	440	4144	630	40	1760	2430	2665	2985	3150	<b>3550</b>					
16.9-34 IND	10	151A8	<b>W15L</b> (W14L)	1544	436	4643	709	40	2065	2650	2900	3250	<b>3450</b>						

Contact your local Goodyear representative for tyre availability.

### Sure Grip Implement Technical Data

Size	PR	LI/SS	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)												
									1.5	1.7	1.9	2.3	2.5	2.8	3.0	3.1	3.3	3.5	3.7	4.0	4.3
10.5/80-18	FR 10	131A6	<b>W9</b> (9, W8)	906	275	2735	415	30	1120	1205	1290	1455	1540	1665	1750	1780	1835	1895	<b>1950</b>		
	DW 10	119A6						30	785	840	900	1015	1070	1160	1215	1235	1275	1320	<b>1360</b>		
12.5/80-18	FR 14	146A6	<b>W9</b> (11)	982	309	2950	437	30	1550	1665	1780	2005	2120	2275	2380	2430	2505	2575	2650	2825	<b>3000</b>
	DW 14	134A6						30	1085	1170	1250	1415	1500	1600	1665	1700	1750	1800	1850	1985	<b>2120</b>
16.0/70-20	FR 10	147A6	<b>13</b> (12SDC, 13SDC, 14)	1090	409	3278	479	30	2235	2400	2565	2905	<b>3075</b>								
	DW 10	135A6						30	1565	1680	1795	2050	<b>2180</b>								
16.0/70-20	FR 14	154A6	<b>13</b> (12SDC, 13SDC, 14)	1090	409	3278	479	30	2235	2400	2565	2905	3075	3280	3415	3480	3615	<b>3750</b>			
	DW 14	142A6						30	1565	1680	1795	2050	2180	2320	2415	2460	2555	<b>2650</b>			
15.5/80-24	FR 12	157A6	<b>W12</b> (W13, W14L)	1279	383	3836	564	30	2730	2940	3150	3550	3750	3975	<b>4125</b>						
	DW 12	145A6						30	1910	2075	2240	2515	2650	2800	<b>2900</b>						
15.5/80-24	FR 16	163A6	<b>W12</b> (W13, W14L)	1279	383	3836	564	30	2730	2940	3150	3550	3750	3975	4125	4200	4350	4500	4650	<b>4875</b>	
	DW 16	151A6						30	1910	2075	2240	2515	2650	2800	2900	2950	3050	3150	3270	<b>3450</b>	
16.5/85-24	FR 8	154A6	<b>W13</b> (W14L, W15L)	1338	413	4010	580	30	3255	3505	<b>3750</b>										
	DW 8	142A6						30	2280	2465	<b>2650</b>										
16.5/85-24	FR 14	165A6	<b>W13</b> (W14L, W15L)	1338	413	4010	580	30	3255	3505	3750	4250	4450	4750	4910	4990	<b>5150</b>				
	DW 14	153A6						30	2280	2465	2650	3000	3140	3350	3470	3530	<b>3650</b>				
16.5/85-28	FR 10	159A6	<b>W13</b> (W14L, W15L)	1418	406	4247	627	30	3375	3625	3875	<b>4375</b>									
	DW 10	147A6						30	2365	2545	2725	<b>3075</b>									

### Sure Grip Traction Implement Technical Data

Size	PR	LI/SS	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)																		
									1.5	1.6	1.7	1.8	1.9	2.0	2.1	2.2	2.3	2.4	2.5	2.6	2.7	2.8	2.9	3.0	3.1	3.2	3.3
7.50-16	FR 8	112A8	<b>5.50F</b> (4.50E, 5K, 5.00F, 6.00F, 6LB)	800	210	2371	360	40	710	735	760	780	805	830	855	875	900	920	945	965	990	1010	1030	1055	1075	1100	<b>1120</b>
	DW 8	99A8						40	500	515	535	550	565	580	600	615	630	645	660	675	690	705	715	730	745	760	<b>775</b>
8.25-16	FR 6	110A8	<b>6.00F</b> (5.00F, 5.50F)	848	229	2564	392	40	855	875	900	930	955	980	1010	1035	<b>1060</b>										
	DW 6	98A8						40	600	615	635	655	675	690	710	730	<b>750</b>										
21.5L-16.1	FR 14	152A8	<b>18</b>	1105	550	3268	470	40	2565	2675	2785	2890	3000	3090	3185	3275	3365	3460	<b>3550</b>								
	DW 14	140A8						40	1795	1875	1960	2040	2120	2185	2245	2310	2375	2435	<b>2500</b>								



1. Rim data in bold print is recommended rim, other rim data indicated are authorised.  
 2. Outside diameter (OD), section width (SW) are design dimensions in mm.  
 3. Rolling circumference (RC), static loaded radius (SLR) mm.  
 FR = free rolling, DW = driven wheel.



## Sure Grip Industrial Tractor & Industrial Implement

- For diggers working in very arduous conditions



## Sure Grip Lug

- For construction vehicles in variable conditions



## Traction Implement

- Low aspect ratio tyre for industrial work

## Sure Grip Industrial Tractor/Sure Grip Industrial Implement Technical Data

Size	PR	LI/SS	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)									
									1.0	1.2	1.4	1.5	1.7	1.9	2.1	2.2	2.5	2.6
18.4-26 IND	12	156A8	<b>W16L</b> (W15L)	1440	467	4335	645	40	2130	2390	2650	2765	3000	3225	3450	3590	<b>4000</b>	
16.9-28 IND	12	152A8	<b>W15L</b> (W14L)	1411	429	4249	644	40	1760	2030	2295	2430	2665	2900	3065	3150	<b>3450</b>	
16.9-30 IND	10	149A8	<b>W15L</b> (W14L)	1460	429	4394	668	40	1950	2170	2390	2500	2750	3000	3165	<b>3250</b>		
									<b>1.5</b>	<b>1.6</b>	<b>1.7</b>	<b>1.8</b>	<b>1.9</b>	<b>2.0</b>	<b>2.1</b>	<b>2.2</b>	<b>2.3</b>	<b>2.4</b>
16.5/85-28 FR 10	159A6	<b>W13</b> (W14L,W15L)	1418	435	4247	627	30	3375	3500	3625	3750	3875	4000	4125	4250	<b>4375</b>		
DW10	147A6						30	2365	2455	2545	2635	2725	2815	2900	2990	<b>3075</b>		

## Sure Grip Lug Technical Data

Size	PR	LI/SS	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)															
									1.5	1.8	2.0	2.1	2.3	2.5	2.8	2.9	3.0	3.1	3.2	3.3	3.4	3.5	3.6	3.7
10.5/80-18 FR 10	131A8	<b>W9</b> (9,W8)	906	277	2735	410	30	1120	1246	1330	1370	1455	1540	1665	1710	1750	1780	1805	1835	1865	1895	1920	<b>1950</b>	
DW 10	119A8						30	785	870	930	955	1015	1070	1160	1185	1215	1235	1255	1275	1300	1320	1340	<b>1360</b>	
12.5/80-18 FR 14	146A6	<b>W9</b> (11)	982	310	2950	437	30	1550	1720	1835	1890	2005	2120	2275	2325	2380	2430	2465	2505	2540	2575	2615	2650	<b>2825</b>
DW 14	134A6						30	1085	1210	1295	1335	1415	1500	1600	1635	1665	1700	1725	1750	1775	1800	1825	1850	<b>1985</b>
16.0/70-20 FR 10	147A8	<b>13</b> (12SDC,13SDC,14)	1095	408	3293	485	30	2235	2485	2650	2735	2905	<b>3075</b>										<b>AB</b>	
DW 10	135A8						30	1565	1735	1850	1915	2050	<b>2180</b>											
								<b>1.0</b>	<b>1.3</b>	<b>1.5</b>	<b>1.7</b>	<b>1.9</b>	<b>2.1</b>	<b>2.3</b>	<b>2.5</b>	<b>2.6</b>	<b>2.8</b>	<b>2.9</b>						
18.4-30 IND	14	160A8	<b>W16L</b> (W15L)	1495	468	4444	691	40	2265	2665	2915	3150	3450	3750	4000	4250	4315	4440	<b>4500</b>					

## Traction Implement Technical Data

Size	PR	LI/SS	Recc. Rim (Authorised)	OD	SW	RC	SLR	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)												
									1.5	1.6	1.7	1.8	1.9	2.0	2.1	2.2	2.3	2.4	2.5	2.6	2.7
550/60-22.5 FR 16	167A6	<b>16</b>	1232	548	3697	520	30	3680	3840	3995	4155	4310	4470	4625	4745	4860	4980	5095	5915	5330	<b>5450</b>
DW 16	155A6						30	2575	2690	2800	2915	3025	3140	3250	33340	3430	3520	3605	3695	3785	<b>3875</b>

FR = free rolling, DW = driven wheel.

## Skid Steer

### IT323

- Deeper nonskid for longer wear
- Large lug surface area for high load durability
- "Wear pad" for improved tyre wear and increased traction
- Reinforced centreline undertread for tread penetration resistance
- Sidewall scuff rib/flange cover for sidewall penetration resistance



## IT323 - Technical Data

Size	PR	Recc. Rim (Authorised)	OD	SW	RC	SLR	Contents (Litres) @75%	Max. Speed (km/h)	Load (kg)/Inflation Pressure (bar)							
									2.1	2.4	2.8	3.1	3.5	3.8	4.1	4.5
10-16.5	6,8	<b>8.25</b>	777	267	2346	361	46	10	<b>1250</b>	<b>1370</b>	<b>1480</b>	<b>1590(6)</b>	<b>1685</b>	<b>1785</b>	<b>1875(8)</b>	
12-16.5	8,10	<b>9.75</b>	846	323	2549	381	58	10	<b>1615</b>	<b>1770</b>	<b>1915</b>	<b>2050</b>	<b>2185(8)</b>	<b>2305</b>	<b>2425</b>	<b>2540(10)</b>

1. Rim data in bold print is recommended rim, other rim data indicated are authorised.
2. Outside diameter (OD), section width (SW) are design dimensions in mm.
3. Rolling circumference (RC), static loaded radius (SLR) mm.

In the past, the load carrying capacity of a farm tyre was indicated by the Ply Rating. Through ETRTO (the European Tyre and Rim Technical Organisation), the tyre manufacturers have established more convenient parameters to determine tyre performance.

The parameters include the load index (LI) of the tyre as well as its speed symbol. The sidewall marking is illustrated.

The speed symbol indicates the speed at which a tyre can carry the load corresponding with its load index under specified service conditions.

## Speed Symbol

Speed Symbol	Speed (km/h)
A1	5
A2	10
A3	15
A4	20
A5	25
A6	30
A7	35
A8	40
B	50
C	60
D	65
E	70
F	80
G	90

For specific field and road conditions, please consult our load & inflation tables.

The load index indicates the maximum load a given tyre can carry at the maximum speed indicated by the speed symbol.

## The Load Index

LI	kg	LI	kg	LI	kg	LI	kg	LI	kg	LI	kg
50	190	78	425	106	950	134	2120	162	4750	190	10600
51	195	79	437	107	975	135	2180	163	4875	191	10900
52	200	80	450	108	1000	136	2240	164	5000	192	11200
53	206	81	462	109	1030	137	2300	165	5150	193	11500
54	212	82	475	110	1060	138	2360	166	5300	194	11800
55	218	83	487	111	1090	139	2430	167	5450	195	12100
56	224	84	500	112	1120	140	2500	168	5600	196	12500
57	230	85	515	113	1150	141	2575	169	5800	197	12800
58	236	86	530	114	1180	142	2650	170	6000	198	13250
59	243	87	545	115	1210	143	2725	171	6150	199	13600
60	250	88	560	116	1250	144	2800	172	6300		
61	257	89	580	117	1280	145	2900	173	6500		
62	265	90	600	118	1325	146	3000	174	6700		
63	272	91	615	119	1360	147	3075	175	6900		
64	280	92	630	120	1400	148	3150	176	7100		
65	290	93	650	121	1450	149	3250	177	7300		
66	300	94	670	122	1500	150	3350	178	7500		
67	307	95	690	123	1550	151	3450	179	7750		
68	315	96	710	124	1600	152	3550	180	8000		
69	325	97	730	125	1650	153	3650	181	8250		
70	335	98	750	126	1700	154	3750	182	8500		
71	345	99	775	127	1750	155	3875	183	8750		
72	355	100	800	128	1800	156	4000	184	9000		
73	365	101	825	129	1850	157	4125	185	9250		
74	375	102	850	130	1900	158	4250	186	9500		
75	387	103	875	131	1950	159	4375	187	9750		
76	400	104	900	132	2000	160	4500	188	10000		
77	412	105	925	133	2060	161	4625	189	10300		

## Tyre and Rim Association (T&RA) Industry Tyre Type Codes

TRACTOR STEERING WHEEL TYRES	
F-1	Agricultural Single Rib Tread
F-2-M	Agricultural Multiple-Rib Tread
F-2	Agricultural Multiple-Rib Tread
F-3	Industrial Multiple-Rib Tread
REAR TRACTOR TYRES	
R-1	Drive Wheel, Regular Tread
R-1W	Drive Wheel, Wet Traction Tread
R-2	Cane and Rice, Drive Wheel, Deep Tread
R-3	Drive Wheel, Shallow Tread
R-4	Industrial Tractor, Drive Wheel, Intermediate Tread
HF-1	High Flotation, Shallow Tread
HF-2	High Flotation, Regular Lug Tread
HF-3	High Flotation, Deep Lug Tread
HF-4	High Flotation, Extra Deep Tread

IMPLEMENT TYRES	
I-1	Rib Tread
I-2	Moderate Traction Implement
I-3	Traction Tread
I-6	Smooth Tread
F-1	Rib Tread with highway speed approval

## Conversion Table

DISTANCE	
1 inch	= 25.4 millimetres
1 foot	= 12 inches
	= 0.3048 meter
1 yard	= 3 feet
	= 0.9144 meter
1 mile	= 1,760 yard
	= 1.609344 kilometer
1 British nautical mile	= 1.8532 kilometer
1 international nautical mile	= 1.852 kilometer
1 revolution per mile	= 0.62 revolution per kilometer
SURFACE	
1 square inch	= 6.4516 cm <sup>2</sup>
1 square foot	= 929.0304 cm <sup>2</sup>
1 square yard	= 0.83612736 m <sup>2</sup>
1 are	= 10 meter x 10 meter = 100 m <sup>2</sup>
1 acre	= 4.046.8654 m <sup>2</sup>
	= 0.40468564 hectare
1 hectare (ha)	= 2.4710538 acres
	= 100 meter x 100 meter = 10,000 m <sup>2</sup>
1 square mile	= 2.5899881 km <sup>2</sup>
VOLUME	
1 cubic inch	= 16.3871 cubic cm <sup>3</sup>
1 cubic foot	= 28.316847 dm <sup>3</sup>
1 cubic yard	= 0.76455486 m <sup>3</sup>
1 gallon (Imperial)	= 4.54609 L
1 gallon (U.S.)	= 3.785412 L
1 quart (Imperial)	= 1.136522 L
1 quart (U.S.)	= 0.94635264 L

SPEED	
1 mile per hour	= 1.609344 km/hr
1 foot per second	= 0.3048 m/s
PRESSURE	
1 psi	= 6.894757 kPa
1 standard atmosphere	= 101.325 kPa
1 bar	= 100 kPa = 14.5 PSI
WEIGHT	
1 pound	= 0.4536 kilogram
1 metric ton	= 1,000 kg = 2,205 pounds
1 english ton	= 2240 pounds = 1,016 metric ton
	= 1016 kg
1 US ton	= 2000 pounds = 0.9072 metric ton
	= 907.2 kg
TEMPERATURE	
1 fahrenheit	= (9/5 x degr. Celsius) + 32
1 celsius	= (degr. Fahrenheit - 32) x 5/9
POWER	
1 horsepower (hydraulic)	= 746.043 W = 0.746 KW
1 horsepower (brake)	= 745.69999 W = 0.746 KW

At operating speeds different from the nominal speed indicated on the tyre, variations in tyre load carrying capacity related to vehicle speed apply. Load bonus tables identify these variations by tyre types.

Speed is either the vehicle's maximum speed capability or any overriding speed limit.

Maximum load includes all possible field and vehicle/usage variations.

For standard operating speeds please consult the basic load and inflation tables.

Cyclic conditions: means the tire load cycles between the Maximum Allowable Load (170%) and the transport load depending on the maximum speed of the vehicle (see the relevant speed table) e.g. A8=100% at 40 km/h and 123% at 20 km/h, unloading must occur before road transport. Maximum load may not be carried for more than 1.5 km before unloading operations begin. Maximum load per tire includes all possible field and vehicle/usage variations. For hillside operations over 20% slope, only the basic load in the tables is permitted.

## Load Bonus Table – Traction or Drive Tyres – Agricultural Use

Speed (km/h)	Variation in Load Capacity (%)			Pressure Adjustment (%)	
	A6	A8	D	A6	A8 & D
0	+130	+130		+30	+25
5	+70	+70		+30	+25
10*	+70	+70	+70	+30	+25
10	+40**	+50	+50	+25	+20
15	+30	+34	+34	0	0
20	+20	+23	+23	0	0
25	+7	+11	+18.5	0	0
30	0	+7	+15	0	0
35	-5	+3	+12	0	0
40	-10	0	+9.5	0	0
45		-4	+7		0
50		-9	+5		0
55			+3		0
60			+1.5		0
65			0		0
70			-9		0

For field applications with high and sustained torque, values for 30 km/h apply.

\* For cyclic loads only  
\*\* Applies to 6 PR and above

For stationary service (0 km/h), overloads higher than those indicated in the above table may occur. Consult your Goodyear representative prior application.

For tyres used in dual service, indicated tyre load limits must be reduced by 12%. The indicated increase in inflation pressures must be maintained.

## Load Bonus Table – Skid Steer Tyres

Speed (km/h)	Variation In Load Capacity (%) A6
0	+58
10	0
15	-21
30	-32

## Load Bonus Table – A6 & A8 Speed Implement Tyres

Speed (km/h)	Variation In Load Capacity (%)			
	FR	FR-HLV	DW	DW-HLV
<b>A6 SPEED IMPLEMENT TYRES</b>				
0	+65	+98	+135	+193
10	+29	+55	+29	+84
15	+21	+45	+21	+73
20	+14	+37	+14	+63
25	+7	+28	+7	+53
30	0 (*)	+20	0 (**)	+43
35	-5	+14	-5	+36
40	-10	+8	-10	+29
<b>A8 SPEED IMPLEMENT TYRES</b>				
0	+65	+98	+135	+193
10	+40	+68	+40	+100
15	+33	+60	+33	+90
20	+26	+51	+26	+80
25	+19	+43	+19	+70
30	+12	+34	+12	+60
35	+5	+26	+5	+50
40	0 (*)	+20	0 (**)	+43
45	-5	+14	-5	+36
50	-10	+8	-10	+29

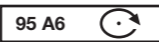
(\*) reference load is Free Rolling (FR) Load Index  
(\*\*) reference load is Drive Wheel (DW) Load Index

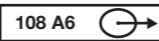
High Load Variation (HLV): laden vehicle load is at least twice the unladen one.

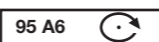
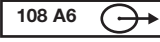
For HLV conditions, maximum driving distance may not exceed 1 km. For HLV conditions, inflation pressure must increase by 37% for A6 and 30% for A8.

For tyres in steering application, increase pressure by 20% and reduce load to 80% of maximum load of free-rolling application.

Tyre marking example (A8):

**Drive wheel** 

**Free rolling** 

**Mixed application**   


At operating speeds different from the nominal speed indicated on the tyre, variations in tyre load carrying capacity related to vehicle speed apply. Load bonus tables identify these variations by tyre types.

## Load Bonus Table – Bias Ply Steer Tyres

Speed (km/h)	Variation in Load Capacity (%)	
	A6	A8
10*	+50 (1)(2)	+67 (2)
15	+43	+50
20	+35	+39
25	+15	+28
30	0	+11
35	-5	+4
40	-10	0
45		-7

(1) Applies to 6 PR tyres and above. Inflation pressure to be increased by 25%.

(2) In case a front-end loader is fitted on the tractor, 100% overload is allowed, with a 25% increase in inflation pressure.

## Load Bonus Table – Traction Tyres - Industrial Usage

Speed (km/h)	Variation in Load Capacity (%) A8	
	CONSTANT LOAD	CYCLIC LOAD
0	+130	+130
5	+45	+67 (1)
10	+25	+50 (2)
15	+13	+34
20	+9	+23
25	+6	+11
30	+4	+7
35	+2	+3
40	0	0
45	-4	-4
50	-9	-9

(1) One way distance 150 m  
(2) One way distance 600 m

## Load Bonus Table – MPT (Multi Purpose Tyres)

Speed (km/h)	Variation In Load Capacity (%) G
110	-13
105	-8
100	-5
95	-2.5
90	0
85	+2
80	+4
75	+5.5
70	+7
65	+8.5
60	+10
55	+11
50	+12
45	+13
40*	+15
35*	+19
30*	+25
25*	+35
20*	+50
15*	+65
10*	+80
5*	+110
0*	+150

\*TWIN TYRE LOADS = 2 x SINGLE TYRE LOADS

For 10 km/h and below increase the inflation pressure by 17%.

For use on special designed vehicles (firetrucks, garbage trucks, etc.) or for special uses (snow plowing etc.) and industrial vehicles, please contact your Tyre dealer.

## Load Bonus Table – D Speed Implement Tyres

Speed (km/h)	Variation In Load Capacity (%)
0	-
10	+80
15	+73
20	+65
25	+58
30	+51
35	+44
40	+36
45	+29
50	+21
55	+14
60	+7
65	0
70	-9

Tyre marking example:

**Free rolling** 

**Drive wheel** 

For D speed implement tyres, load carrying capacity for Free rolling and Drive wheel application are the same (same load index applies).

## DO NOT

Never attempt to unseat the beads of an inflated tyre.

Never re-inflate a tyre that has run flat or was seriously underinflated without removing it and checking for tyre, tube or rim damage.

Never rework, weld, heat or braze rims. Whenever any work on rims has to be performed, make sure tyre is demounted first.

Never install tubes that have buckled or creased or use a tube in a tyre different from what is specified by the manufacturer.

Never exceed 2.5 bar (35 psi) inflation pressure for bead seating during tyre mounting.

Never try to fit a tyre to a rim that does not exactly match the rim diameter. Example: 15 inch & 15.3 inch must not be mixed.

## DO

Always use specialized mounting and demounting tools as specified by tyre suppliers.

Always remove the valve core and housing and completely deflate the tyre before servicing.

Always inspect inside of tyre for loose cords, cuts, penetrating objects, or other carcass damage. Repairable damage should be repaired prior tube installation. Tyres with non-repairable damage should be discarded.

Always inspect inside of tyre for dirt, liquids, or foreign material and remove this before inserting a tube.

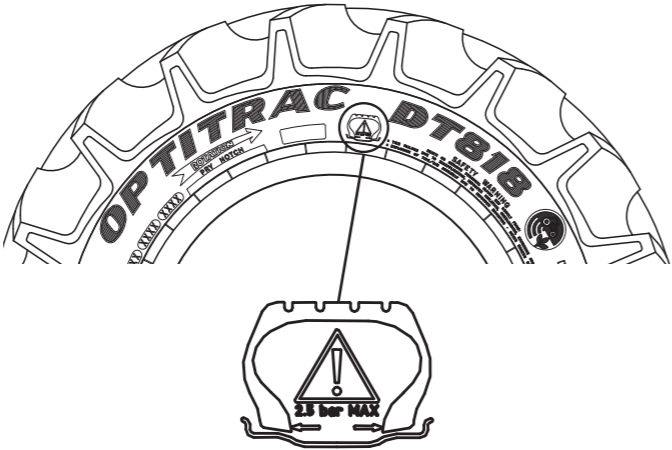
Always use new valves and tubes in new tyres.

Always clean and inspect rim and check rim diameter corresponds to the tyre diameter.

Always lubricate with approved tyre mounting lubricant. Never use anti-freeze, silicon or petroleum-base lubricants.

Always use an extension hose with gauge and clip-on chuck so that operator can stand aside during inflation and be protected by an approved safety cage.

Always inspect valve cores for proper air retention. Replace damaged or leaky valves.



**WARNING**  
When seating the beads during the mounting, never inflate beyond 2.5 bar (35 psi).

If the beads have not seated by the time the air pressure reaches 2.5 bar (35psi), deflate the assembly, reposition the tyre on the rim, re-lubricate and re- inflate.

After seating the beads, adjust the inflation to the recommended pressure.

Allowing air pressure to build within the assembly in an attempt to seat the beads is a dangerous practice.

In seating beads, inflation beyond 2.5 bar (35 psi) pressure may break the bead (or even the rim) with explosive force sufficient to cause serious physical injury or death.

Inspect both sides of the tyre to be sure the beads are evenly seated. If not, completely deflate the tyre, unseat the beads and repeat the entire mounting procedure.

**NOTE:**  
If either bead should fail to seat at 2.5 bar (35 psi) inflation, the tube may be pinched between the tyre bead and the rim, or something else is interfering with proper mounting. Do not increase inflation pressure to mount beads, but remove the valve core housing and completely deflate the tube. Break both beads loose from the rim, re-lubricate the tyre beads and the rim bead seat areas. Reinstall the valve core housing and repeat the inflation procedure.

## 1. Inflation Pressure

The use of proper inflation pressure is the most important factor contributing to the satisfactory performance and maintenance of tractor and implement tyres. Correct inflation pressure can be determined by weighing the loaded axle (i.e. rear tractor axle with implement in raised position) and then referring to the load/inflation tables shown for the tyre size. All tables give load per tyre.

### Underinflation

Can cause damage to the cord body of the tyre. The continued abnormal flexing of the tyre causes premature failure of the tyre carcass.

### Overinflation

Should be avoided except for hillside ploughing and when the tractor is required to operate on hard surfaces for any length of time.

### Check Inflation Pressures Frequently

Inflation pressures should be checked regularly (at least every two weeks). For accurate inflation use a special low pressure gauge which should be checked for accuracy at least once a year. A special gauge is required for testing tyres filled with water or antifreeze solutions. To determine the true operating pressure for water inflated tyres; the valve should be at the bottom of the tyre. Tyres should be tested when they are cold and before the tractor is put into operation. A tyre that appears to have sufficient pressure when it is hot will be underinflated when it cools.

### Road Versus Field Applications

Road and field work require different inflation pressures. Make sure that all times, the inflation pressures are adjusted according to the work conditions.

## 2. Use of Recommended Rims

The use of rims narrower than the recommended brings potential mounting problems because the rim shield or flange cover molded into most tyre designs tends to interfere with the seating of the tyre beads on a narrow rim.

Once mounted on a narrow rim, the tyre rim shield applies undue pressure on the rim flange, with possible tyre sidewall separation or premature rim failure at heel radius.

On a narrow rim the tread is rounded. As with overinflation tyre treadwear will be concentrated in the centre area of the tread and traction in the field will be reduced. Always use the recommend rim.

## 3. Spinning

Tractor tyres with insufficient wheel weights or excessive inflation pressure will wear the tread bars smooth or will snag and cut the bars when subjected to tyre spinning on abrasive surfaces.

Addition of weights, adjustment of inflation pressure to recommendations, decreasing of draft load and proper operation will remedy this condition.

## 4. Competent Repair

Tyres should be inspected for possible damage, particularly cuts or breaks that enter into or expose cords in the carcass.

Damaged tyres should be removed promptly from the wheel and sent to a reputable tractor tyre services station for full internal inspection and if possible permanent repairs.

## 5. Valve Damage

When valves are torn off the tubes, it indicates a slippage of the tyre bead on the rim or an improper centering of the valve rim. Slippage of the tyre bead on the rim may be caused by:

- Low inflation pressure.
- Improper seating of the bead on the rim.
- Excessive use of a lubricant on the bead or rim when mounting the tyre.
- Run below tolerance.

## 6. Grease and Oil

To avoid damage of the rubber, do not allow tyres to come into contact with grease or oil. After using the tractor in spraying operations, wash any chemicals from the tyres.

## 7. Tyre Construction Mixing

Mixing radial and bias tyres on the same axle should be avoided at all times. It can lead to instability and cause mechanical damage. In certain countries this practice is even legally prohibited.

## By Tyre Size

Size	OD	RC	Size	OD	RC
9.5R24	1037	3129	380/85R24	1245	3713
11.2R20	1001	2986	380/85R28	1350	4041
11.2R24	1102	3320	380/85R30	1400	4196
11.2R28	1188	3574	380/90R46	1847	5563
12.4R20	1038	3132	380/90R54	2042	6172
12.4R24	1140	3432	420/65R20	1054	3143
12.4R28	1242	3733	420/65R24	1155	3453
12.4R32	1348	4045	420/70R24	1232	3714
12.4R36	1446	4334	420/70R28	1344	4030
13.6R24	1194	3591	420/70R30	1392	4177
13.6R28	1296	3892	420/85R24	1324	3940
13.6R36	1500	4493	420/85R28	1425	4258
13.6R38	1556	4658	420/85R30	1476	4417
14.9R24	1237	3707	420/85R34	1575	4723
14.9R26	1297	3895	420/85R38	1675	5032
14.9R28	1344	4033	440/65R20	1080	3217
14.9R30	1395	4183	440/65R24	1195	3569
15.5R38	1565	4687	460/85R26*	1442	4291
16.9R24	1317	3921	440/65R28	1285	3852
16.9R26	1370	4110	460/85R30	1544	4612
16.9R28	1424	4269	460/85R34	1646	4930
16.9R30	1470	4404	460/85R38	1750	5252
16.9R34	1576	4717	460/85R42	1830	5502
16.9R38	1676	5024	480/65R24	1220	3640
18.4R26	1442	4322	480/65R28	1335	3997
18.4R30	1544	4622	480/70R24	1315	3970
18.4R34	1646	4923	480/70R28	1412	4264
18.4R38	1744	5238	480/70R30	1484	4439
18.4R42	1831	5507	480/70R34	1581	4745
20.8R38	1835	5480	480/70R38	1682	5057
20.8R42	1937	5781	520/70R34	1644	4927
200/70R16	686	2043	520/70R38	1751	5258
240/65R16	718	2152	520/85R38	1839	5507
240/70R16	741	2220	520/85R42	1938	5815
250/85R24	1042	3126	540/65R24	1315	3914
260/65R16	742	2221	540/65R28	1415	4228
260/70R16	775	2315	540/65R30	1465	4381
260/70R20	877	2633	540/65R34	1568	4701
260/80R20	949	2845	540/65R38	1670	5016
270/75R32	1225	3691	540/75R28	1500	4477
270/80R36	1337	4033	540/75R34	1669	4995
270/85R50	1733	5237	580/70R38	1839	5486
280/65R16	775	2315	600/65R28	1494	4452
280/70R16	807	2400	600/65R34	1645	4925
280/70R18	849	2540	600/65R38	1748	5244
280/70R20	909	2726	600/70R30	1602	4777
280/85R20	988	2946	620/70R28	1579	4696
280/85R24	1092	3271	620/70R42	1935	5811
280/85R28	1190	3575	620/75R26	1595	4715
28LR26	1607	4808	620/75R30	1692	5032
290/90R38	1496	4503	620/75R34	1808	5400
300/65R16	807	2405	650/65R34	1719	5140
300/65R18	849	2539	650/65R38	1839	5486
300/70R20	958	2865	650/65R42	1935	5805
320/70R20	988	2950	650/75R32	1815	5421
320/70R24	1092	3267	650/75R34	1846	5507
320/70R28	1191	3582	650/75R38	1941	5805
320/85R24	1147	3430	650/85R38	2059	6147
320/85R28	1255	3764	7.50R16	805	2400
320/85R36	1450	4366	7.50R18	860	2572
320/90R42	1661	5001	710/65R30	1686	5008
320/90R46	1742	5254	710/70R38	1942	5802
320/90R50	1844	5564	710/70R42	2043	6118
320/90R54	1935	5850	710/75R34	1930	5744
340/65R18	909	2711	710/75R42	2157	6450
340/65R20	958	2865	750/50R26	1424	4243
340/85R24	1188	3548	750/55R26	1486	4420
340/85R28	1292	3872	750/65R26	1636	4850
340/85R36	1496	4500	750/65R30	1641	4850
340/85R38	1556	4684	800/65R32	1820	5420
360/70R20	1038	3119	800/70R32	1935	5811
360/70R24	1151	3433	800/75R32	2045	6065
360/70R28	1261	3786	800/70R38	2055	6132
380/70R20	1078	3207	900/50R42	1946	5835
380/70R24	1182	3552	900/55R32	1837	5485
380/70R28	1292	3888	900/60R32	1932	5776
380/70R32	1424	4243	900/65R32	2059	6147
380/70R36	1544	4612	900/70R32	2200	6600
380/70R40	1669	4995	900/75R32	2350	7150
380/70R44	1794	5378	900/80R32	2500	7700
380/70R48	1919	5761	900/85R32	2650	8250
380/70R52	2044	6144	900/90R32	2800	8800
380/70R56	2169	6527	900/95R32	2950	9350
380/70R60	2294	6910	900/100R32	3100	9900
380/70R64	2419	7293	900/105R32	3250	10450
380/70R68	2544	7676	900/110R32	3400	11000
380/70R72	2669	8059	900/115R32	3550	11550
380/70R76	2794	8442	900/120R32	3700	12100
380/70R80	2919	8825	900/125R32	3850	12650
380/70R84	3044	9208	900/130R32	4000	13200
380/70R88	3169	9591	900/135R32	4150	13750
380/70R92	3294	9974	900/140R32	4300	14300
380/70R96	3419	10357	900/145R32	4450	14850
380/70R100	3544	10740	900/150R32	4600	15400
380/70R104	3669	11123	900/155R32	4750	15950
380/70R108	3794	11506	900/160R32	4900	16500
380/70R112	3919	11889	900/165R32	5050	17050
380/70R116	4044	12272	900/170R32	5200	17600
380/70R120	4169	12655	900/175R32	5350	18150
380/70R124	4294	13038	900/180R32	5500	18700
380/70R128	4419	13421	900/185R32	5650	19250
380/70R132	4544	13804	900/190R32	5800	19800
380/70R136	4669	14187	900/195R32	5950	20350
380/70R140	4794	14570	900/200R32	6100	20900
380/70R144	4919	14953	900/205R32	6250	21450
380/70R148	5044	15336	900/210R32	6400	22000
380/70R152	5169	15719	900/215R32	6550	22550
380/70R156	5294	16102	900/220R32	6700	23100
380/70R160	5419	16485	900/225R32	6850	23650
380/70R164	5544	16868	900/230R32	7000	24200
380/70R168	5669	17251	900/235R32	7150	24750
380/70R172	5794	17634	900/240R32	7300	25300
380/70R176	5919	18017	900/245R32	7450	25850
380/70R180	6044	18400	900/250R32	7600	26400
380/70R184	6169	18783	900/255R32	7750	26950
380/70R188	6294	19166	900/260R32	7900	27500
380/70R192	6419	19549	900/265R32	8050	28050
380/70R196	6544	19932	900/270R32	8200	28600
380/70R200	6669	20315	900/275R32	8350	29150
380/70R204	6794	20698	900/280R32	8500	29700
380/70R208	6919	21081	900/285R32	8650	30250
380/70R212	7044	21464	900/290R32	8800	30800
380/70R216	7169	21847	900/295R32	8950	31350
380/70R220	7294	22230	900/300R32	9100	31900
380/70R224	7419	22613	900/305R32	9250	32450
380/70R228	7544	22996	900/310R32	9400	33000
380/70R232	7669	23379	900/315R32	9550	33550
380/70R236	7794	23762	900/320R32	9700	34100
380/70R240	7919	24145	900/325R32	9850	34650
380/70R244	8044	24528	900/330R32	10000	35200
380/70R248	8169	24911	900/335R32	10150	35750
380/70R252	8294	25294	900/340R32	10300	36300
380/70R256	8419	25677	900/345R32	10450	36850
380/70R260	8544	26060	900/350R32	10600	37400
380/70R264	8669	26443	900/355R32	10750	37950
380/70R268	8794	26826	900/360R32	10900	38500
380/70R272	8919	27209	900/365R32	11050	39050
380/70R276	9044	27592	900/370R32	11200	39600
380/70R280	9169	27975	900/375R32	11350	40150
380/70R284	9294	28358	900/380R32	11500	40700
380/70R288	9419	28741	900/385R32	11650	41250
380/70R292	9544	29124	900/390R32	11800	41800
380/70R296	9669	29507	900/395R32	11950	42350
380/70R300	9794	29890	900/400R32	12100	42900
380/70R304	9919	30273	900/405R32	12250	43450
380/70R308	10044	30656	900/410R32	12400	44000
380/70R312	10169	31039	900/415R32	12550	44550
380/70R316	10294	31422	900/420R32	12700	45100
380/70R320	10419	31805	900/425R32	12850	45650
380/70R324	10544	32188	900/430R32	13000	46200
380/70R328	10669	32571	900/435R32	13150	46750
380/70R332	10794	32954	900/440R32	13300	47300
380/70R336	10919	33337	900/445R32	13450	47850
380/70R340	11044	33720	900/450R32	13600	48400
380/70R344	11169	34103	900/455R32	13750	48950
380/70R348	11294	34486	900/460R32	13900	49500
380/70R352	11419	34869	900/465R32	14050	50050
380/70R356	11544	35252	900/470R32	14200	50600
380/70R360	11669	35635	900/475R32	14350	51150
380/70R364	11794	36018	900/480R32	14500	51700
380/70R368	11919	36401	900/485R32	14650	52250
380/70R372	12044	36784	900/490R32	14800	52800
380/70R376	12169	37167	900/495R32	14950	53350
380/70R380	12294	37550	900/500R32	15100	53900
380/70R384	12419	37933	900/505R32	15250	54450
380/70R388	12544	38316	900/510R32	15400	55000
380/70R392	12669	38699	900/515R32	15550	55550
380/70R396	12794	39082	900/520R32	15700	56100
380/70R400	12919	39465	900/525R32	15850	56650
380/70R404	13044	39848	900/530R32	16000	57200
380/70R408	13169	40231	900/53		



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Av. Gordon Smith  
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**Telephone**  
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**Telefax**  
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